

Work Order ID 53235

October 28, 2009 8:22:40 AM

Cancelled 53108



Page 1

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Skidtube Tuning

Start Date: 10/28/09 Start Qty: 2.00



Cust Item ID:

Required Date: 10/28/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *W* Date: Tooling: Date:

Run Start



QC: Date: SPC (Y/N): Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

| | |
|-------|---|
| D3955 | A |
|-------|---|

| | |
|----------|---|
| DSI 9464 | A |
|----------|---|

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP DSI 9464-011
CHG001

8 09/10/29

HJ for BG 09/10/29

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

P 9/14/28 (2)

Work Order ID 53235



Page 2

October 28, 2009 8:22:40 AM

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID: A

Stop



Item Name: Skidtube Tuning

Start Date: 10/28/09 Start Qty: 2.00



Cust Item ID:

Required Date: 10/28/09 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|

120 QC4- 100% Inspect kits for completeness

0.00

275 09/10/09



QC Memo

0.00

Quality Control

(2)

130 0.00



Packaging Memo

0.00

Packaging Identify and pack for shipping as per PPP DSI 9464-011

Location: _____
PPP rev: DRAFT

10/28/09 30 (2)

140 QC21- Final Inspection - Work Order Release 0.00



QC Memo

0.00

Quality Control

09/11/02
MF
09-10-30

Picklist Print

October 28, 2009 8:22:36 AM

Page 1
15

Work Order ID: 53235

Parent Item: DSI 9464-011RevA

Parent Item Name: Skidtube Tuning

Comments:

Start Date: 10/28/09

Required Date: 10/28/09

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

D3955-041RevA 2X

Manufactured

No

110

Each

6.0000

4.0000



Doubler Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

6

51580

6

110

Each

5.0000

4.0000

D3955-3RevA 2X

Manufactured

No



Cover Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

51579

5

110

Each

5.0000

4.0000

D3955-5RevA 2X

Manufactured

No



Plate

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

5

51578

5

51578

10/10/29 (2)

Picklist Print

October 28, 2009 8:22:37 AM

Page 2

Work Order ID: 53235

Parent Item: DSI 9464-011RevA

Parent Item Name: Skidtube Tuning

Comments:

Start Date: 10/28/09

Required Date: 10/28/09

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

S D3955-7RevA 6X

Manufactured

No

110

Each

13.0000

12.0000

*



Plate

B53283 SX PU

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139

13

51719

13

110

Each

16.0000

4.0000

51719 7X

S D3955-21RevA 2X

Manufactured

No



Gasket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139

16

51720

16

110

Each

6.0000

4.0000

51720

S D3955-23RevA 2X

Manufactured

No



Template

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

51576

6

51576

October 28, 2009 8:22:37 AM

Shop Packet Print

Page 2

Picklist Print

October 28, 2009 8:22:37 AM

Page 3

Work Order ID: 53235

Parent Item: DSI 9464-011RevA

Parent Item Name: Skidtube Tuning

Comments:

Start Date: 10/28/09

Required Date: 10/28/09

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

CR3212-4-04 38x

Purchased

No

110

Each

476.0000

76.0000 ✓



Cherry Rivet

Handwritten signature

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

476

109297

26

109740

16

110153

6

111127

78

112314

150 -

112612

200 -

M112314

AN3-SA 4x

Purchased

No

110

Each

2,247.000

8.0000 ✓



Bolt

Pc 9/14/29 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2247

100188

188

105057

2059

M105057

October 28, 2009 8:22:37 AM

Shop Packet Print

Page 3

Picklist Print

October 28, 2009 8:22:38 AM

Page 4

Work Order ID: 53235

Parent Item: DSI 9464-011RevA

Parent Item Name: Skidtube Tuning

Comments:

Start Date: 10/28/09

Required Date: 10/28/09

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|

S
AN3-6A 4x
Bolt

Purchased

No

110

Each

124.0000

8.0000

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

124

112082

7

112513

17

112720

100

M112513

S
AN3-7A 4x
Bolt

Purchased

No

110

Each

65.0000

8.0000

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

65

110704

2

111127

63

M111127

S
AN3-10A 4x
Bolt

Purchased

No

110

Each

73.0000

8.0000

✓

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

73

111119

73

M111119

October 28, 2009 8:22:38 AM

Shop Packet Print

Page 4

Picklist Print

October 28, 2009 8:22:38 AM

Page 5

Work Order ID: 53235

Parent Item: DSI 9464-011RevA

Parent Item Name: Skidtube Tuning

Comments:

Start Date: 10/28/09

Required Date: 10/28/09

Start Qty: 2.00

Required Qty: 2.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| 8 <i>SL</i> NAS1149D0332J <i>6X</i> <i>\$</i> Washer | | Purchased | No | | | 110 | Each | 342.0000 | 12.0000 ✓ | | | |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

342

110625

16

110844

126

112794

200

m110844

MS21042L3 *2X*

Purchased

No

110

Each

3,338.000

4.0000 ✓

SL Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3338

110844

32

111274

29

111668

777

112314

2000

112385

500

m111668

P0 9/14/28 (2)

October 28, 2009 8:22:38 AM

Shop Packet Print

Page 5

REFERENCE ONLY

Part List

| Qty -011 | Part Number | Description | Weight |
|-------------|---------------|---------------------|------------------|
| X | DSI 9464-011 | SKIDTUBE TUNING KIT | N/A |
| 2 | D3955-041 | DOUBLER ASSEMBLY | 0.25 lb/ 0.11 kg |
| 2 | D3955-3 | COVER PLATE | 0.64 lb/ 0.29 kg |
| 2 | D3955-5 | 0.063" THICK PLATE | 0.64 lb/ 0.29 kg |
| 6 | D3955-7 | 0.125" THICK PLATE | 1.28 lb/ 0.58 kg |
| 2 | D3955-21 | GASKET | 0.08 lb/ 0.04 kg |
| 2 | D3955-23 | TEMPLATE | N/A |
| 138 | CR3212-4-04 | RIVET | N/A |
| 4 | AN3-5A | BOLT | N/A |
| 4 | AN3-6A | BOLT | N/A |
| 4 | AN3-7A | BOLT | N/A |
| 4 | AN3-10A | BOLT | N/A |
| 6 | NAS1149D0332J | WASHER | N/A |
| 2 | MS21042L3 | NUT (OR MS21042-3) | N/A |

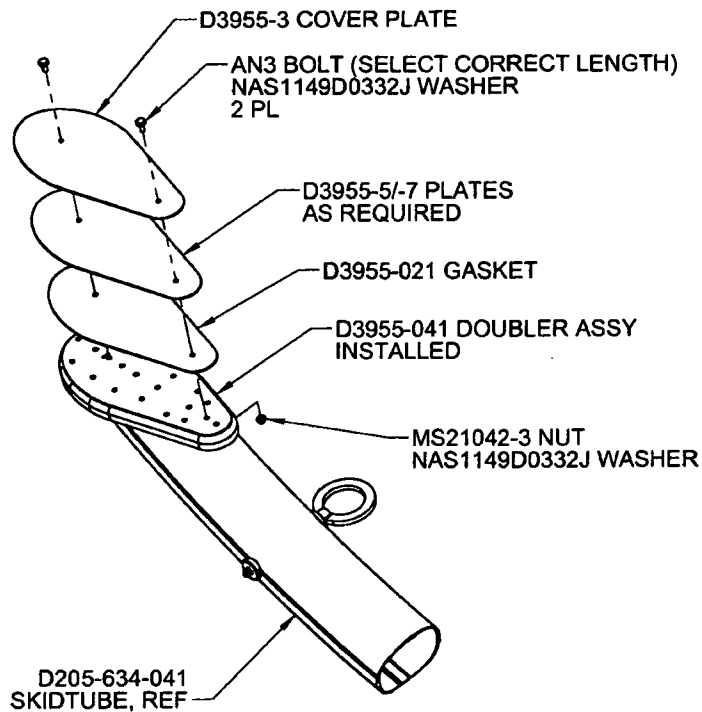


Figure 2

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 09.07.21
CERT. NO.: SH96-88
ISSUE NO.: 3

| | | | |
|------------|--------------------|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD | |
| DRAWN | RF | HAWKESBURY, ONTARIO, CANADA | |
| CHECKED | <i>[Signature]</i> | DRAWING NO. | REV. A |
| MFG. APPR. | N/A | DSI 9464 | SHEET 3 OF 3 |
| APPROVED | <i>[Signature]</i> | TITLE | SCALE |
| DE APPR. | <i>[Signature]</i> | SKIDTUBE TUNING KIT | NTS |
| DATE | 09.07.21 | <small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small> | |